# Experimental Pipe Loss

ME 486 – TEAM 10 – KEITH CATON, MARK FRANKENBERG, MICHAEL GARELICK, COLE NIELSEN

### Project Description

- ► Facilitate Learning to fortify the theory learned in Fluid Dynamic Classes.
- Be able to collect real time data using Data Acquisitions.
- Use collected data to determine energy loss across different pipe fittings and lengths
- Replace old experiment for Me 495
- Client:
  - Dr. Cornel Ciocanel



Figure 1 – Initial Construction

### Project Updates

- Majority of design constructed
- Sensor system changed from a single sensor to measure pressure to multiple sensors to pressure across the entire system simultaneously
- Length of design reduced to 7 ft instead of 10



Figure 3 – Tank and Pump

### Cavitation Analysis

- Net Positive Suction Head relates the chance of a fluid vaporizing
- Reducing energy loss within the reservoir to pump section will reduce the chance of cavitation.
- Pump and Tank have different inlet, outlet diameters.
  - By utilizing the largest diameter for the majority of the section, total energy is maintained

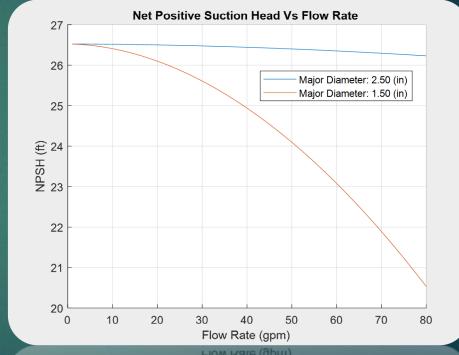


Figure 3 – Cavitation Analysis

- Sensor system determined
- ▶ LabView Integration
- ▶ Mounts for Sensors changed to direct connections
  - ► No longer using Tee Joints
- Pressure Transducers
  - ▶ 100 mV bridge output
  - ▶ 10Vdc Excitation
  - ► Connects with our current DAQ system
- ▶ Rotameter
  - ▶ 2in PVC Adapter inlet and outlets
  - ▶ 8-80 GPM
  - ▶ Full scale accuracy +/- .5%



Figure 4 – Pressure Transducer



Figure 5 -Rotameter

## Current Manufacturing Status

- Upper and lower pipe system mostly completed
- Pump partially mounted and connected to tank
- System mounted to table top and frame
- Flow rate is variable by valve located in segment 1
- Missing sensors and rotameter



Video - Hardware Review

### Remaining Manufacturing

- Attaching the sensors to the pipes
  - ► Either soldering or threaded
- ► Finalization of LabView VI
  - ▶ Collect all pressures at once
  - ▶ Save to file
- Sealing any leaks once testing begins
- Fixing pipes to table top, need rotameter to know correct position
- Wiring of pump

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### Testing Process

- Run system at different flow rates
  - ▶ Flow rates dictated by valve at beginning of system
    - ▶ 100% Open
    - ▶ 50% open
    - ▶ 25 % open
  - Record all pressures and flow rate
  - ► Verify the integrity of data file
    - ▶ All needed measurements are recorded to the data file
  - ▶ Determine energy loss of measurement points
    - ▶ Compare to theoretical results

### Budget

- We have purchased nearly all Items except for the Rotameter and the sensors
- ▶ We are currently over budget

#### Table 1 – Budget

Capstone Budget			
Item	Quantity	Price per unit (\$)	Price (\$)
1 in x 10 ft Copper Pipe	4	35.93	143.72
1/2 in x 10 ft Copper Pipe	1	9.76	9.76
1 in Copper Elbow Joint 90 deg	6	16.47	98.82
1 x 1/2 in Copper Reducer	4	4.51	18.04
1 in Copper Tee Joint	4	19.24	76.96
Hydrolic Reservoir	1	370.5	370.5
Centrifugal Pump	1	1291.15	1291.15
.452in x 48in x 96in Pine Table-top	1	46.25	46.25
NIBCO Ball Valve 1 in copper	5	24.43	122.15
1/2in Sharkbite Ball Valve	1	16.78	16.78
2in Sharkbite Ball Valve	1	88.77	88.77
1in x 3/4in PVC Adapter	1	0.98	0.98
1in Sharkbite PVC Adapter	2	18.97	37.94
1in x 2in PVC Pipe	1	2.34	2.34
4 oz PVC P-68 Primer	1	4.59	4.59
2in x 3ft Copper Pipe	3	44.15	132.45
1in 90 deg PVC Elbow	2	1.14	2.28
2-1/2in x 2in PVC Reucing Coupler	2	4.97	9.94
Total			2751.26
Dr. Ciocanel's Budget			
Item	Quantity	Price per unit (\$)	Price (\$)
Pressure transducers	11	182	2002
Rotometer	1	654.02	654.02
Total			2656.02

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